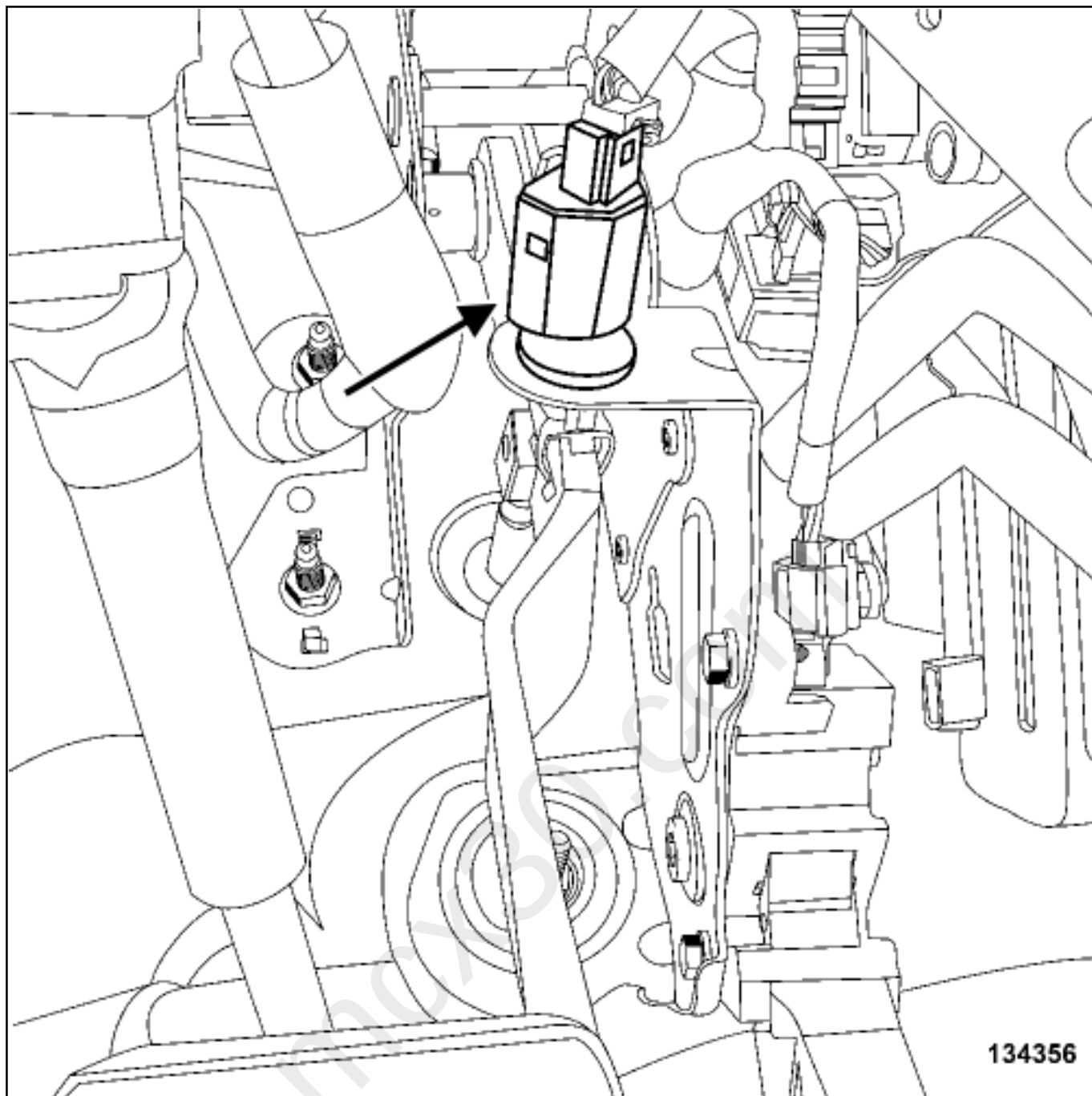




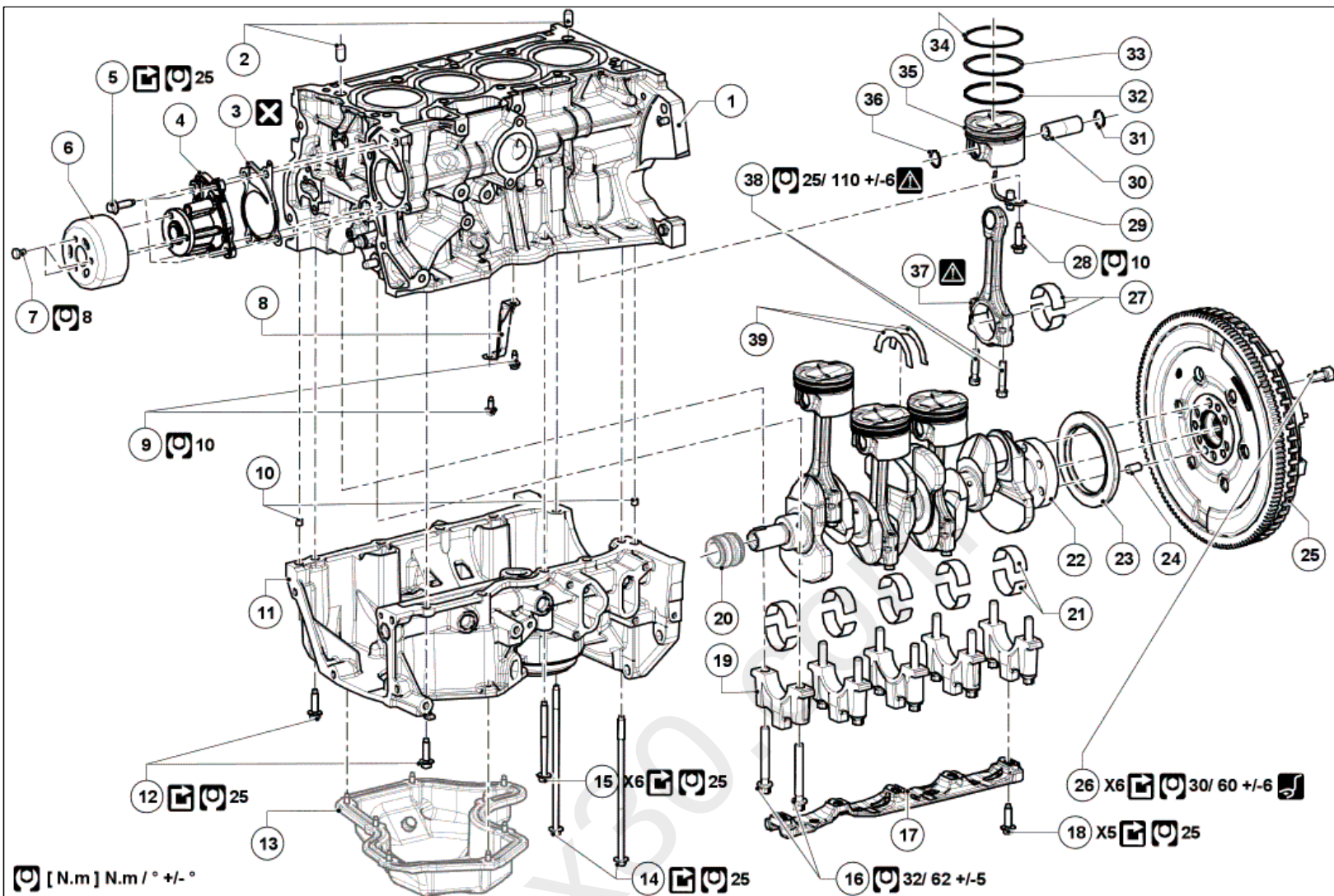
Pedal assembly: Exploded view

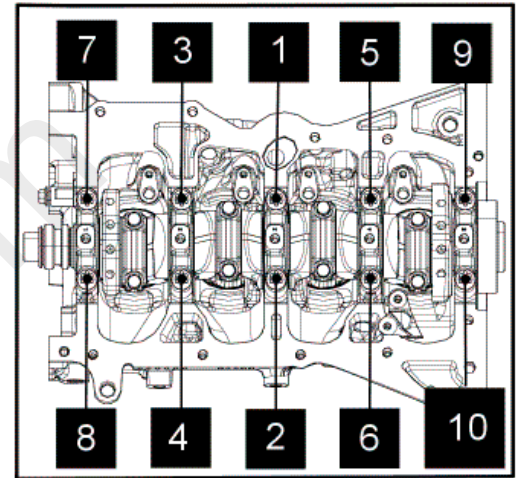
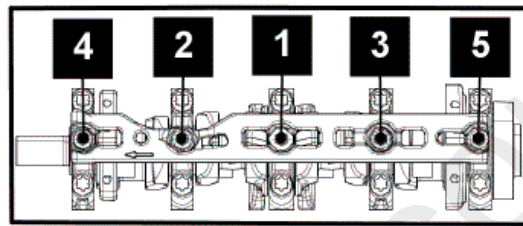
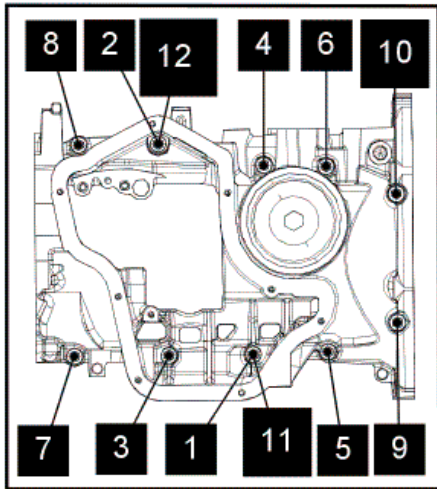
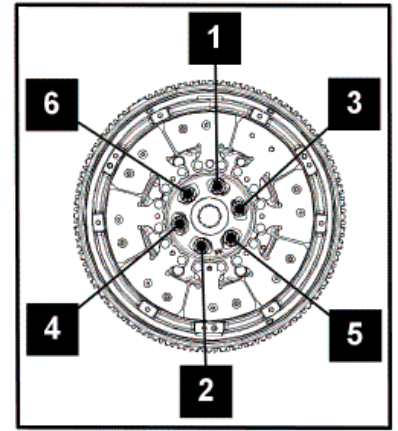
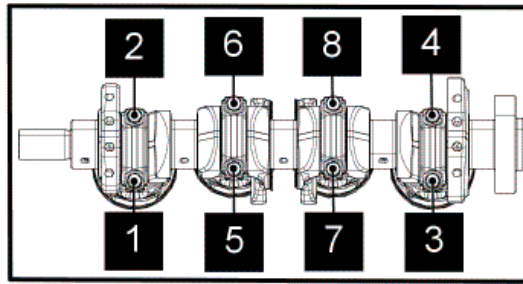
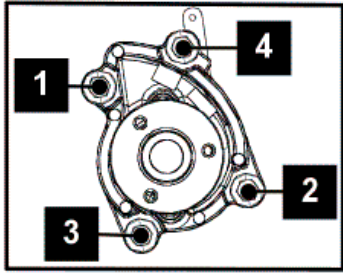


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CYLINDERBLOCK ASSEMBLY: EXPLODED VIEW





 [N.m] N.m / ° +/- °

[Illustration key: Description](#) .

For fastenings with no specified tightening torque values, refer to the Table of Standard Torques [Tightening torques: General information](#) .

Marks	Designations	Informations
1	Cylinder block	Cylinder block: Removal - Refitting
2	Cylinder head on cylinder block centring pins	
3	Coolant pump gasket	
4	Coolant pump	(see 19A, Cooling, Coolant pump: Removal - Refitting)
5	Coolant pump bolt	
6	Coolant pump pulley	(see 19A, Cooling, Coolant pump: Removal - Refitting)
7	Coolant pump pulley bolt	
8	Cylinder block oil deflector	
9	Cylinder block oil deflector bolts	
10	Cylinder block base plate on cylinder block centring pins	
11	Cylinder block base plate	Cylinder block base plate: Removal - Refitting
12	Cylinder block base plate bolts (short)	
13	Lower cover	(see 10A, Engine and cylinder block assembly, Lower cover: Removal - Refitting)
14	Cylinder block base plate bolts (long)	
15	Cylinder block base plate bolts (medium)	
16	Crankshaft bearing cap bolts	Proceed bearing by bearing Step 1: pre-tightening bolts 1-2= 25 N.m Step 2: tightening torque bolts 1-2= 32 N.m Step 3: tightening angle bolts 1-2= 62° +/-5° Tightening in order bolts 3-4; 5-6; 7-8
17	Crankshaft bearing cap beam	Crankshaft: Removal - Refitting
18	Crankshaft bearing cap beam bolt	
19	Crankshaft bearing cap	Crankshaft: Removal - Refitting
20	Timing sprocket	(see 11A, Top and front of engine, Timing chain: Removal - Refitting)
21	Crankshaft bearing shell	Crankshaft: Removal - Refitting
22	Crankshaft	
23	Crankshaft seal on gearbox end	(see 10A, Engine and cylinder block assembly, Crankshaft seal, gearbox end: Removal - Refitting)
24	Engine flywheel centring pin	
25	Engine flywheel	(see 10A, Engine and cylinder block assembly, Flywheel: Removal - Refitting)
26	Engine flywheel bolt	Valid for single or dual flywheel. (Mot.1959)